

<b>DOUBLE REDUCTION GEARBOX</b>						
<b>21.05.13</b>			<b>FIRST STAGE</b>		<b>SECOND STAGE</b>	
<b>RATIO 450:1</b>			<b>WHEEL</b>	<b>WORM</b>	<b>WHEEL</b>	<b>WORM</b>
<b>1</b>	<b>Z</b>		30	2	30	1
<b>2</b>	<b>Ratio</b>		15		30	
<b>3</b>	<b>m</b>		2.5	2.5	5.5	5.5
<b>4</b>	<b>d</b>		75	30	165	66
<b>5</b>	<b>Diameter Factor</b>	<b>q</b>		12		12
<b>6</b>	<b>C.D.</b>		52.5		115.5	
<b>7</b>	<b>Lead</b>			15.71		17.28
<b>8</b>	<b>Lead AngleRad</b>	$\lambda$		0.17		0.08
<b>9</b>	<b>Lead Angle</b>	<b>Degree</b>		9.46		4.76
<b>10</b>	<b>THROAT DIA</b>		80	-	176	-
<b>11</b>	<b>O.D.</b>		82.5	35.00	181.5	77.00
<b>12</b>	<b>ROOT DIA</b>		68.75	23.75	151.25	52.25
<b>13</b>	<b>THROAT RAD.</b>		12.5	-	27.5	-
<b>14</b>	<b>FACE WIDTH</b>		22.5	30	49.5	30
<b>15</b>	<b>RPM</b>		100.0	1500	3.33	100.0
<b>16</b>	<b>Linear Velocity -v</b>	<b>Mtr/Sec</b>	0.3927		0.0288	
<b>17</b>	<b>Linear Velocity -V</b>	<b>Mtr/Min</b>	23.5619		1.7279	
<b>18</b>	<b>Coeff. Of Friction</b>	$\mu$	0.06		0.20	
<b>19</b>	<b>Strength</b>	<b>So</b>	150		150	
<b>20</b>	<b>FORM FACTOR</b>	<b>y</b>	0.389		0.429	
<b>21</b>	<b>F.S.</b>		3282.19		17519.29	
<b>22</b>	<b>WEAR FACTOR</b>	<b>N/MM<sup>2</sup></b>	0.88		0.88	
<b>23</b>	<b>F.W.</b>		1485		7187.4	
<b>24</b>	<b>Kt</b>		1.065		1.005	
<b>25</b>	<b>Mx. Power Output</b>	<b>WATTS</b>	1209.735		502.109	
<b>26</b>	<b>Power Input</b>	<b>WATTS</b>	1661.858		1736.107	
<b>27</b>	<b>Max. Torque</b>	<b>N-Mtr.</b>	115.521	0.256	1438.437	1.166
<b>28</b>	<b>Min. Sft.Dia.</b>		22.745	2.963	52.719	4.915
<b>29</b>	<b>Efficiency</b>		0.728		0.289	
<b>30</b>	<b>HEAT GENERATED</b>	<b>WATTS</b>	452.123		1233.997	
<b>31</b>	<b>EFFECTIVE AREA</b>	<b>A</b>	958.665		3662.566	
<b>32</b>	<b>TEMP RISE</b>	$\Delta t - ^\circ C$	0.726		0.518	
	<b>Bearing Design</b>					
<b>33</b>		<b>Pt.</b>	3080.56	662.78	17435.60	2321.40
<b>34</b>		<b>Pr.</b>	1121.35	1121.35	6346.71	6346.71
<b>35</b>		<b>Pa.</b>	662.78	3080.56	2321.40	17435.60
<b>36</b>		<b>Fa</b>	662.78	3080.56	2321.40	17435.60
<b>37</b>		<b>Fr</b>	3278.31	1302.58	18554.81	6757.93
<b>38</b>		<b>Fresult</b>	3344.64	3344.64	18699.46	18699.46
<b>39</b>		<b>Fa/Fr</b>	0.202	2.365	0.125	2.580
	<b>EXPECTED LIFE</b>	<b>Li</b>	180	2700	6	180

BEARING		6206	30207	30210	32208
	<b>C</b>	19500	48400	70400	70400
	<b>C<sub>o</sub></b>	10000	32500	52000	50000
	<b>Fa/C<sub>o</sub></b>	0.07	0.09	0.04	0.35
	<b>X</b>	1	1	1	0.4
	<b>Y</b>	0	0	0	1.6
	<b>e</b>	0.27	0.37	0.37	0.37
SERVICE FACTOR	<b>S</b>	1.5	1.5	1.5	1.5
EQUIVALENT LOAD	<b>P</b>	4917.46	1953.87	27832.22	45900.21
	<b>k</b>	3	3.33	3.33	3.33
	<b>L</b>	1146.71	4972.66	3257.42	2812.08
REMARK		OK	OK	OK	OK
	<b>I.D.</b>	30	35	50	40
	<b>O.D.</b>	62	72	90	80
	<b>THK.</b>	16	18.75	21.75	19.75